



METAL FORMING FLUIDS
Water Extendable |
Evaporative | Oil based

	Product Name	Operation Type						Material				Specifications	
		ERW Tube Rolling	Drawing	Deep Drawing	Wire Drawing	Stamping/ Punching/ Blanking	Cold Forging	Aluminum	Copper	Galvanized Steel / Mild Steel	Stainless Steel		Thickness (mm)
Water Extendable	LACTUCA LT 2 AP	●●●							●●●		--	Macro Emulsion	
	SPIRIT 5000	●●							●●●		--	Semi-Synthetic	
Evaporative	MARTOL EV 10 CF		●			●●●		●●●	●	●●●	< 1.5	Viscosity: 1.3cSt Flash Point: 58.5°C	
	MARTOL LVG 15 CF		●			●●●		●●●	●	●●●	< 1	Viscosity: 1.3cSt Flash Point: 59°C	
	MARTOL LVG 25 AQ		●			●●●		●●●	●	●●●	< 2	Viscosity: 2.8cSt Flash Point: 105°C	
Straight	MARTOL EP 5 CF		●			●●		●●		●●	≤ 2	Viscosity: 3cSt Flash Point: 94°C	
	MARTOL EP 65 CF		●●		●●	●●●		●		●●	●●	≤ 3	Viscosity: 60cSt Flash Point: > 180°C
	MARTOL EP 79					●●	●●●	●●	●	●●●	●●●	1 to 10	Viscosity: 78cSt Flash Point: > 180°C
	MARTOL EP 185		●●●	●●●		●●●	●●	●●	●	●●●	●●●	10 to 100	Viscosity: 175cSt Flash Point: > 180°C
	MARTOL FMO 15 CF		●●●			●●●		●●●				--	Viscosity: 15cSt Flash Point: 240°C
●●● Designed for ●● Suitable ● Possible													